

**Reference:** M2221393  
 T2221061 - COTTON - khaki  
 T2221064 - NYLON/RAYON/SPAN - purple

**Determination of organo tin compounds**

Date of ending the test 07-11-2022  
 Standard used OEKO-TEX® (2022)  
 Product standard Standard 100 by Oeko-Tex® (2022)\_Appendix 4  
 Deviation from the standard  
 Extraction method Ultrasonic extraction with ethanol/acetic acid  
 Derivatisation Tetraethylborate  
 Analytical method GC-MS/MS  
 Compounds See table  
 Results  
 Determination limit 0,10 mg/kg

Compounds	C (mg/kg)
TBT	< 0.10
TPhT	< 0.10
DBT	< 0.10
DMT	< 0.10
DOT	< 0.10
DPhT	< 0.10
DPT	< 0.10
MBT	< 0.10
MOT	< 0.10
MMT	< 0.10
MPhT	< 0.10
TeBT	< 0.10
TeET	< 0.10
TCyHT	< 0.10
TMT	< 0.10
TOT	< 0.10
TeOT	< 0.10
TPT	< 0.10



**Reference:** M2221393  
 T2221061 - COTTON - khaki  
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**Determination of octylphenol, nonylphenol and their ethoxylates**

Date of ending the test 08-11-2022  
 Standard used OEKO-TEX® (2022)  
 Product standard Standard 100 by Oeko-Tex® (2022)\_Appendix 4  
 Deviation from the standard  
 Extraction method Ultrasonic extraction with methanol  
 Analytical method ESI-LC/MS/MS  
 Results  
 Determination limit BP, NP, OP, HpP, PeP: 1 mg/kg  
 NPEO, OPEO: 10 mg/kg

Compounds	C (mg/kg)
BP	< 1.00
NP	< 1.00
OP	< 1.00
HpP	< 1.00
PeP	< 1.00
NP(EO)	< 10.0
OP(EO)	< 10.0
<b>Sum BP, NP, OP, HpP, PeP</b>	<b>&lt; 2.00</b>
<b>Sum BP, NP, OP, HpP, PeP, NP(EO), OP(EO)</b>	<b>&lt; 20.0</b>



**Reference:** M2221395  
 T2221061 - COTTON - khaki  
 T2221064 - NYLON/RAYON/SPAN - purple  
 T2221062 - MODAL/POLYESTER - brown

**Arylamines coming from prohibited azo dyes in textiles**

Date of ending the test	21-11-2022
Standard used	OEKO-TEX® (2022)
Product standard	Standard 100 by Oeko-Tex® (2022)_Appendix 4
Deviation from the standard	
Preparation procedure	Textiles dyed with pigments and/or dyed with colorants other than disperse dyes
Analysis	HPLC with DAD, confirmation : APCI-LC/MS/MS
Additional EN 14362-3 test	No need
Results	
Reporting limit	5 mg/kg. Aniline 10 mg/kg

<b>Components</b>	<b>C (mg/kg)</b>
2,4,5-Trimethylaniline	< 5.00
2,4-Diaminoanisole	< 5.00
2,4-Toluylendiamine	< 5.00
2-Amino-4-nitrotoluene	< 5.00
2-Naphthylamine	< 5.00
3,3'-Dimethoxybenzidine	< 5.00
3,3'-Dimethyl-4,4'-diaminobiphenylmethane	< 5.00
3,3'-Dimethylbenzidine	< 5.00
3,3'-Dichlorobenzidine	< 5.00
4,4'-Diaminobiphenylmethane	< 5.00
4,4'-Methylene-bis-(2-chloroaniline)	< 5.00
4,4'-Oxydianiline	< 5.00
4,4'-Thiodianiline	< 5.00
4-Aminobiphenyl	< 5.00
4-Chloro-o-toluidine	< 5.00
Benzidine	< 5.00
O-Aminoazotoluene	< 5.00
O-Toluidine	< 5.00
P-Chloroaniline	< 5.00
P-Cresidine	< 5.00
O-Anisidine	< 5.00
2,4-Xylidine	< 5.00
2,6-Xylidine	< 5.00
4-Aminoazobenzene (°)	< 5.00
2-Naphthylammoniumacetate	< 5.00
4-Chloro-o-toluidinium chloride	< 5.00
2,4-Diaminoanisole sulphate	< 5.00
2,4,5-Trimethylaniline hydrochloride	< 5.00
<b>Sum of all Arylamines</b>	<b>&lt; 10.0</b>

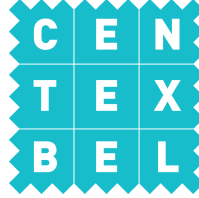
<b>Compound</b>	<b>C (mg/kg)</b>
Aniline	< 10.0

(°) 4-aminoazobenzene degrades under the testing conditions. When detecting possible degradation products, the standard prescribes an additional test (EN 14362-3 accredited)

Dyestuffs under observation

<b>Components(*)</b>	<b>C (mg/kg)</b>
2-Amino-5-nitrothiazole	< 5.00
p-phenetidine	< 5.00
2-methyl-p-phenylendiamine	< 5.00
p-Anisidine	< 5.00
3,3'-Diaminobenzidin (biphenyl-3,3',4,4'- tetrayltetraamine)	< 5.00

(\*) these components are not covered by accreditation



**Reference: T2221064 - NYLON/RAYON/SPAN - purple**

**Determination of the colour fastness to water**

Date of ending the test 14-11-2022  
Standard used OEKO-TEX® (2022)  
Product standard Standard 100 by Oeko-Tex® (2022)\_Appendix 4

Deviation from the standard  
Apparatus Perspirometer

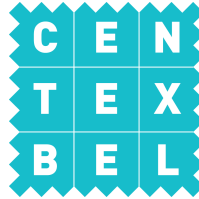
**Results**

**Monofibre**

Numerical rating	
Staining on polyamide	4-5
Staining on viscose	4-5

Grading against grey scale for change in colour (ISO105 A02) and/or staining (ISO 105 A03):

Use of a 9 point scale from 5 to 1; where 5 is excellent and 1 is poor. Intermediate values like 2-3 are possible.



**Reference: T2221064 - NYLON/RAYON/SPAN - purple**

**Determination of the colour fastness to perspiration**

Date of ending the test 14-11-2022  
 Standard used OEKO-TEX® (2022)  
 Product standard Standard 100 by Oeko-Tex® (2022)\_Appendix 4

Deviation from the standard  
 Apparatus Perspirometer

**Results**

**Monofibre, Alkaline solution**

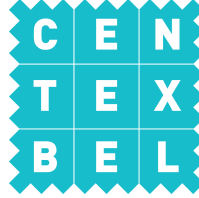
Numerical rating	
Staining on polyamide	4-5
Staining on viscose	4-5

**Monofibre, Acid solution**

Numerical rating	
Staining on polyamide	4
Staining on viscose	4-5

Grading against grey scale for change in colour (ISO105 A02) and/or staining (ISO 105 A03):

Use of a 9 point scale from 5 to 1; where 5 is excellent and 1 is poor. Intermediate values like 2-3 are possible.



**Reference: T2221064 - NYLON/RAYON/SPAN - purple**

**Determination of the colour fastness to rubbing**

Date of ending the test 14-11-2022  
 Standard used OEKO-TEX® (2022)  
 Product standard Standard 100 by Oeko-Tex® (2022)\_Appendix 4  
 Deviation from the standard -  
 Apparatus Crockmeter  
 Pressure on test specimen 9 N  
 Number of cycles 10  
 Direction Fabrics : direction 1 = warp - direction 2 = weft  
 Non-woven : direction 1 = production - direction 2 = perpendicular to it  
 Manufactured: direction 1 = length - direction 2 = width  
 Yarn and print : only 1 direction

**Results**

Staining on cotton rubbing cloth (dry)	Numerical rating
Direction 1	5
Direction 2	5

Grading against grey scale for change in colour (ISO105 A02) and/or staining (ISO 105 A03):

Use of a 9 point scale from 5 to 1; where 5 is excellent and 1 is poor. Intermediate values like 2-3 are possible.



**Reference: T2221064 - NYLON/RAYON/SPAN - purple**

**Determination of heavy metals**

Date of ending the test 09-11-2022  
 Standard used OEKO-TEX® (2022)  
 Product standard Standard 100 by Oeko-Tex® (2022)\_Appendix 4  
 Deviation from the standard  
 Extraction method Acid solution (ISO 105 E04)  
 Determination ICP-OES  
 Cr(VI) - colorimetric

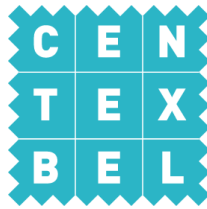
Metals	Determination limit (DL) mg/kg	Concentration mg/kg
Sb (antimony)	1.50	< 1.50
As (arsenic)	0.200	< 0.20
Pb (lead)	0.200	< 0.20
Cd (cadmium)	0.0500	< 0.05
Cr (chromium)	0.200	< 0.20
Co (cobalt)	0.100	< 0.10
Cu (copper)	1.50	< 1.50
Ni (nickel)	0.100	< 0.10
Hg (mercury)	0.0200	< 0.02
Ba (barium)	1.50	< 1.50
Se (selenium)	1.50	< 1.50

**Reference: T2221064 - NYLON/RAYON/SPAN - purple**

**Determination of OPP and chlorinated phenols**

Date of ending the test 07-11-2022  
 Standard used OEKO-TEX® (2022)  
 Product standard Standard 100 by Oeko-Tex® (2022)\_Appendix 4  
 Extraction method Microwave extraction with KOH  
 Analytical method HRAM GC-MS  
 Components O-phenylphenol (OPP)  
 phenol, 2 chlorophenol, 3 chlorophenol, 4 chlorophenol, 2,3  
 dichlorophenol, 2,4 dichlorophenol, 2,5 dichlorophenol,  
 2,6-dichlorophenol,3,4-dichlorophenol,3,5-dichlorophenol,  
 2,3,4-trichlorophenol, 2,3,5-trichlorophenol, 2,3,6-  
 trichlorophenol, 2,4,5-trichlorophenol, 2,4,6-trichlorophenol,  
 3,4,5-trichlorophenol, 2,3,5,6-tétrachlorophenol, 2,3,4,6-  
 tétrachlorophenol, 2,3,4,5- tétrachlorophenol,  
 pentachlorophenol (PCP)  
 Determination limit PCP, TeCP, TrCP, DCP, MCP: 0.02 mg/kg  
 Phenol: 10,0 mg/kg  
 OPP: 1.00 mg/kg

Compound	C (mg/kg)
Phenol	< 10
OPP	< 1.0
PCP	< 0.020
TeCP (Sum)	< 0.020
TrCP (Sum)	< 0.020
DCP (Sum)	< 0.020
MCP (Sum)	< 0.020



**Greenwear Co., Ltd.**  
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**11410 Yanju – Gyeonggi**  
**SOUTH KOREA**

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## STANDARD 100 by OEKO-TEX® certification report

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### 1. Subject of Analysis

STANDARD 100 by OEKO-TEX® Certificate – Appendix 4

Commission piece dyeing with natural colorants of 100% cotton, cotton/spandex, cotton/polyester, cotton/polyester/spandex, tencel/spandex, tencel/polyester, modal/spandex, modal/polyester, modal/tencel, 100% nylon, nylon/spandex, nylon/tencel, nylon/rayon, nylon/rayon/spandex, nylon/modal, nylon/modal/polyester, 100% polyester, polyester/cotton, polyester/rayon, polyester/modal, polyester/spandex

Class II



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## 2. Conclusion

The materials with reference

- COTTON - khaki
- MODAL/POLYESTER - brown
- TENCEL/POLYESTER - dark purple
- NYLON/RAYON/SPAN - purple
- POLYESTER/RAYON - yellow

meet the requirements of STANDARD 100 by OEKO-TEX® – Appendix 4, Class II.

Please fill in the attached declaration of conformity and send the signed version back to us.

We would like to ask you to indicate in which language(s) you require the certificate and provide us with the right description in the right language.

Please also make sure that the correct address, as it should be written on the certificate, is mentioned.

As soon as we receive the declaration of conformity, completed and signed, we can proceed with the creation of the certificate.

### 3. Test results

#### Quality name

- mix: COTTON - khaki / NYLON/RAYON/SPAN - purple
- mix: MODAL/POLYESTER - brown / TENCEL/POLYESTER - dark purple
- mix: COTTON - khaki / NYLON/RAYON/SPAN - purple / MODAL/POLYESTER - brown
- COTTON - khaki
- MODAL/POLYESTER - brown
- TENCEL/POLYESTER - dark purple
- NYLON/RAYON/SPAN - purple
- POLYESTER/RAYON - yellow

Detailed information is to be found in: Analysis report 22.05688.01, dd. 22-11-2022

REFERENCE	mix: COTTON - khaki / NYLON/RAYON/SPAN - purple	
Test of STANDARD 100 by OEKO-TEX® App. 4 – Class II	Requirements	Results
Organic tin compounds - TBT	< 1.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - TPhT	< 1.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - DBT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - DMT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - DOT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - DPhT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - DPT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - MBT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - MOT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - MMT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - MPhT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - TeBT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - TeET	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - TCyHT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - TMT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - TOT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - TeOT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - TPT	< 2.0 mg/kg	< 0.10 mg/kg
BP, NP, OP, HpP, PeP – sum	< 10.0 mg/kg	< 2.00 mg/kg
BP, NP, OP, HpP, PeP, NP(EO), OP(EO) – sum	< 100.0 mg/kg	< 20.0 mg/kg

REFERENCE	mix: MODAL/POLYESTER - brown / TENCEL/POLYESTER - dark purple	
Test of STANDARD 100 by OEKO-TEX® App. 4 – Class II	Requirements	Results
Organic tin compounds - TBT	< 1.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - TPhT	< 1.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - DBT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - DMT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - DOT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - DPhT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - DPT	< 2.0 mg/kg	< 0.10 mg/kg



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Organic tin compounds - MBT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - MOT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - MMT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - MPhT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - TeBT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - TeET	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - TCyHT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - TMT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - TOT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - TeOT	< 2.0 mg/kg	< 0.10 mg/kg
Organic tin compounds - TPT	< 2.0 mg/kg	< 0.10 mg/kg
BP, NP, OP, HpP, PeP – sum	< 10.0 mg/kg	< 2.00 mg/kg
BP, NP, OP, HpP, PeP, NP(EO), OP(EO) – sum	< 100.0 mg/kg	< 20.0 mg/kg

<b>REFERENCE</b>	<b>mix: COTTON - khaki / NYLON/RAYON/SPAN - purple / MODAL/POLYESTER - brown</b>	
<b>Test of STANDARD 100 by OEKO-TEX® App. 4 – Class II</b>	<b>Requirements</b>	<b>Results</b>
Sum of all Arylamines	< 20.0 mg/kg	< 10.0 mg/kg
Aniline	< 50.0 mg/kg	< 10.0 mg/kg
2-Amino-5-nitrothiazole	Under observation	< 5.00 mg/kg
p-Phenetidine	Under observation	< 5.00 mg/kg
2-Methyl-p-phenylendiamine	Under observation	< 5.00 mg/kg
p-Anisidine	Under observation	< 5.00 mg/kg
3,3'-Diaminobenzidin (biphenyl-3,3',4,4'-tetrayltetraamine)	Under observation	< 5.00 mg/kg

<b>REFERENCE</b>	<b>COTTON - khaki</b>	
<b>Test of STANDARD 100 by OEKO-TEX® App. 4 – Class II</b>	<b>Requirements</b>	<b>Results</b>
pH	4.0 - 7.5	5.6
Metal: Sb	< 30.0 mg/kg	< 1.50 mg/kg
Metal: As	< 1.0 mg/kg	< 0.20 mg/kg
Metal: Pb	< 1.0 mg/kg	< 0.20 mg/kg
Metal: Cd	< 0.1 mg/kg	< 0.05 mg/kg
Metal: Cr	< 2.0 mg/kg	< 0.20 mg/kg
Metal: Co	< 4.0 mg/kg	< 0.10 mg/kg
Metal: Cu	< 50.0 mg/kg	< 1.50 mg/kg
Metal: Ni	< 4.0 mg/kg	< 0.10 mg/kg
Metal: Hg	< 0.02 mg/kg	< 0.02 mg/kg
Metal: Ba	< 1000.0 mg/kg	< 1.50 mg/kg
Metal: Se	< 100.0 mg/kg	< 1.50 mg/kg
Pentachlorophenol (PCP)	< 0.5 mg/kg	< 0.020 mg/kg
Tetrachlorophenol (TeCP, sum)	< 0.5 mg/kg	< 0.020 mg/kg
Trichlorophenol (TrCP, sum)	< 2.0 mg/kg	< 0.020 mg/kg
Dichlorophenol (DCP, sum)	< 3.0 mg/kg	< 0.020 mg/kg
Monochlorophenol (MCP, sum)	< 3.0 mg/kg	< 0.020 mg/kg
Orthophenylphenol (OPP)	< 25.0 mg/kg	< 1.0 mg/kg
Phenol	< 50.0 mg/kg	< 10 mg/kg
Colour fastness to water	3	4-5





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Colour fastness to perspiration - acid	3-4	4-5
Colour fastness to perspiration - alkaline	3-4	4-5
Colour fastness to rubbing - dry	4	4-5

REFERENCE	MODAL/POLYESTER - brown	
Test of STANDARD 100 by OEKO-TEX® App. 4 – Class II	Requirements	Results
pH	4.0 - 7.5	6.0
Metal: Sb	< 30.0 mg/kg	< 1.50 mg/kg
Metal: As	< 1.0 mg/kg	< 0.20 mg/kg
Metal: Pb	< 1.0 mg/kg	< 0.20 mg/kg
Metal: Cd	< 0.1 mg/kg	< 0.05 mg/kg
Metal: Cr	< 2.0 mg/kg	< 0.20 mg/kg
Metal: Co	< 4.0 mg/kg	< 0.10 mg/kg
Metal: Cu	< 50.0 mg/kg	< 1.50 mg/kg
Metal: Ni	< 4.0 mg/kg	< 0.10 mg/kg
Metal: Hg	< 0.02 mg/kg	< 0.02 mg/kg
Metal: Ba	< 1000.0 mg/kg	< 1.50 mg/kg
Metal: Se	< 100.0 mg/kg	< 1.50 mg/kg
Pentachlorophenol (PCP)	< 0.5 mg/kg	< 0.020 mg/kg
Tetrachlorophenol (TeCP, sum)	< 0.5 mg/kg	< 0.020 mg/kg
Trichlorophenol (TrCP, sum)	< 2.0 mg/kg	< 0.020 mg/kg
Dichlorophenol (DCP, sum)	< 3.0 mg/kg	< 0.020 mg/kg
Monochlorophenol (MCP, sum)	< 3.0 mg/kg	< 0.020 mg/kg
Orthophenylphenol (OPP)	< 25.0 mg/kg	< 1.0 mg/kg
Phenol	< 50.0 mg/kg	< 10 mg/kg
Colour fastness to water	3	4-5
Colour fastness to perspiration - acid	3-4	4-5
Colour fastness to perspiration - alkaline	3-4	4-5
Colour fastness to rubbing - dry	4	4-5
Octamethylcyclotetrasiloxane (D4)	< 0.1 %	< 0.010 %
Decamethylcyclopentasiloxane (D5)	< 0.1 %	< 0.010 %
Dodecamethylcyclohexasiloxane (D6)	< 0.1 %	< 0.010 %

REFERENCE	TENCEL/POLYESTER - dark purple	
Test of STANDARD 100 by OEKO-TEX® App. 4 – Class II	Requirements	Results
pH	4.0 - 7.5	5.9
Formaldehyde	< 75.0 mg/kg	< 16.0 mg/kg
Colour fastness to water	3	5
Colour fastness to perspiration - acid	3-4	4-5
Colour fastness to perspiration - alkaline	3-4	5
Colour fastness to rubbing - dry	4	4-5

REFERENCE	NYLON/RAYON/SPAN - purple	
Test of STANDARD 100 by OEKO-TEX® App. 4 – Class II	Requirements	Results
Metal: Sb	< 30.0 mg/kg	< 1.50 mg/kg
Metal: As	< 1.0 mg/kg	< 0.20 mg/kg





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Metal: Pb	< 1.0 mg/kg	< 0.20 mg/kg
Metal: Cd	< 0.1 mg/kg	< 0.05 mg/kg
Metal: Cr	< 2.0 mg/kg	< 0.20 mg/kg
Metal: Co	< 4.0 mg/kg	< 0.10 mg/kg
Metal: Cu	< 50.0 mg/kg	< 1.50 mg/kg
Metal: Ni	< 4.0 mg/kg	< 0.10 mg/kg
Metal: Hg	< 0.02 mg/kg	< 0.02 mg/kg
Metal: Ba	< 1000.0 mg/kg	< 1.50 mg/kg
Metal: Se	< 100.0 mg/kg	< 1.50 mg/kg
Pentachlorophenol (PCP)	< 0.5 mg/kg	< 0.020 mg/kg
Tetrachlorophenol (TeCP, sum)	< 0.5 mg/kg	< 0.020 mg/kg
Trichlorophenol (TrCP, sum)	< 2.0 mg/kg	< 0.020 mg/kg
Dichlorophenol (DCP, sum)	< 3.0 mg/kg	< 0.020 mg/kg
Monochlorophenol (MCP, sum)	< 3.0 mg/kg	< 0.020 mg/kg
Orthophenylphenol (OPP)	< 25.0 mg/kg	< 1.0 mg/kg
Phenol	< 50.0 mg/kg	< 10 mg/kg
Colour fastness to water	3	4-5
Colour fastness to perspiration - acid	3-4	4
Colour fastness to perspiration - alkaline	3-4	4-5
Colour fastness to rubbing - dry	4	5

REFERENCE	POLYESTER/RAYON - yellow	
Test of STANDARD 100 by OEKO-TEX® App. 4 – Class II	Requirements	Results
pH	4.0 - 7.5	5.8
Colour fastness to water	3	5
Colour fastness to perspiration - acid	3-4	5
Colour fastness to perspiration - alkaline	3-4	5
Colour fastness to rubbing - dry	4	5





## 4. Annex

- Analysis report 22.05688.01, dd. 22-11-2022
- Declaration of conformity

Best regards,

Jolien De Lepeleire – Coordinator OEKO-TEX®